Table Company	PREPARED	PIPER AIRCRAFT CORP. DEVELOPMENT CENTER, VERO BEACH, FLA.	
	APPROVED		PAGE

## AIRPLANE FLIGHT MANUAL

MODEL PA-28-180

FAA IDENTIFICATION NO. N9242J 

THIS DOCUMENT MUST BE KEPT IN AIRPLANE AT ALL TIMES.

Original signed by Walter R. Haldeman \* FAA APPROVED: Walter R. Haldeman Chief, Engineering & Manufacturing Branch Southern Region - - - Atlanta, Georgia

DATE:

August 3, 1962

FAA APPROVED:

Gene Dearing

DATE:

Aerospace Engineer August 12, 1964

PIPER AIRCRAFT CORP.

CHECKED DEVELOPMENT CENTER, VERO BEACH, FLA.

Airplane Flight Manual Model PA-28-180

APPROVED

PAGE 1 of 6

Piper Model PA-28-180 Normal and Utility Categories

#### AIRPLANE FLIGHT MANUAL

1. Limitations Section

The following limitations must be observed in the operation of

this airplane:

Engine

Lycoming 0-360-A3A or 0-360-A4A

**Engine Limits** 

Maximum permissible RPM for takeoff, 2475. For all other

operations, 2700 rpm, 180 hp, (A/C S/N 28-671 to 1760A). For all operations, 2700 rpm, 180 hp, (A/C S/N 28-1571, 1573,

1761 and up).

Fuel

91/96 minimum octane aviation fuel.

Propeller

Sensenich M76 EMM or 76EM8 (S/N 671 to 1760A)

Sensenich M76 EMMS or 76EM8S5 (S/N 1571,1573, 1761 & up) Maximum diameter 76 inches, minimum diameter 76 inches. Static RPM at maximum permissible throttle setting. Not over

2450, not under 2275. No additional tolerance permitted.

Power Instruments

Oil temperature: GREEN arc (normal operating range) 120° F to 245° F; YELLOW arc (caution range) 60° F to 120° F; RED line (maximum) 245° F (S/N 671 to S/N 1760A)

Oil Temperature: GREEN arc (Normal operating range) 75° F to 245° F; RED line (maximum) 245° F (S/N 1571, 1573, 1761 & up)

Oil Pressure: GREEN arc (normal operating range) 60 psi to 90 psi; YELLOW arc (caution range) 25 psi to 60 psi; RED line (minimum) 60 psi; RED line (maximum) 90 psi.

Fuel Pressure: GREEN arc (normal operating range) .5 psi to 5 psi; RED line (minimum) .5 psi; RED line (maximum) 5 psi (S/N 671 to S/N 1760A)

Fuel Pressure: GREEN arc (normal operating range) .5 psi to 8 psi; RED line (minimum) .5 psi; RED line (maximum) 8 psi (S/N 1571, 1573, 1761 and up)

Tachometer: GREEN arc (normal operating range) 500 to 2700 rpm; RED line (maximum continuous power) 2700 rpm.

FAA APPROVED 8/3/62

**REVISED 6/24/68** 

Rev. No. 15

PREPARED	PIPER	AIRCRAFT COP	Airplane Flight Manual
CHECKED	DEVELOPME	NT CENTER, VERO BEACH, F	
APPROVED		•	PAGE2 of 6
Airspeed Limits	Maximum struc Maneuvering Flaps extended. Maximum positi Maximum positi	ive load factorive load factor	140 129 115 3.8 Normal Category 4.4 Utility Category
Maximum Weight	2400 lbs Nor	mal Category; 1950 lbs	Utility Category.
Baggage Capacity	200 lbs.		
C. G. Range		is 78.4 inches ahead of the straight and tapered	the wing leading edge at the section.
	1. Normal Cat	tegory	
	Weight (Pounds)	Forward Limit (In. aft of datum)	Rearward Limit (In. aft of datum)
	2400 2200 1975 1650	92. 1 89. 2 85. 9 84. 0	94.5 95.9 95.9 95.9
	2. <u>Utility Cate</u>	egory	
	Weight (Pounds)	Forward Limit (In. aft of datum)	Rearward Limit (In. aft of datum)
·	1950 1650	85. 8 84. 0	86. 5 86. 5
-	Straight line var	riation between points gi	ven.
	to insur		rplane owner and the pilot roperly loaded. See weight loading instructions.
Maneuvers			vers including spins prohibited.
	2. Utility Category	y - Approved maneuvers	for Utility Category only.
	Steep Turns Lazy Eights	<u>En</u>	try Speed Stall 129 mph 129 129

FAA APPROVED 8/3/62

REVISED 9/25/67 Rev

Rev. No. 12

PREPARED CHECKED	PIPER AIRGRAFT CORP.  DEVELOPMENT CENTER, VERO BEACH, FLA.	Airplane Flight Manua Model PA-28-180
APPROVED	1)	<b>PAGE</b> 3 of 6

Placards

1. In full view of the pilot:

"THIS AIRPLANE MUST BE OPERATED AS A NORMAL OR UTILITY CATEGORY AIRPLANE IN COMPLIANCE WITH THE OPERATING LIMITATIONS STATED IN THE FORM OF PLACARDS, MARKINGS AND MANUALS.

ALL MARKINGS AND PLACARDS ON THIS AIRPLANE APPLY TO ITS OPERATION AS A UTILITY CATEGORY AIRPLANE. FOR NORMAL AND UTILITY CATEGORY OPERATIONS, REFER TO THE AIRPLANE FLIGHT MANUAL.

FOR SPIN RECOVERY, USE FULL RUDDER AGAINST SPIN, FOLLOWED IMMEDIATELY BY FORWARD WHEEL.

NO ACROBATIC MANEUVERS (INCLUDING SPINS) ARE APPROVED FOR NORMAL CATEGORY OPERATIONS, "

2. Adjacent to upper door latch:

"ENGAGE LATCH BEFORE FLIGHT." 🗸

3. On the inside of the baggage compartment door:

"MAXIMUM BAGGAGE 125 LBS." (S/N 671 to 1760A)
(MAXIMUM BAGGAGE MAY BE INCREASED TO 200 LBS. IN ACCORDANCE WITH PIPER SERVICE SPARES LETTER NO. 242)

UTILITY CATEGORY OPERATION - NO BAGGAGE OR AFT PASSENGERS ALLOWED. NORMAL CATEGORY OPERATION - SEE AIR-PLANE FLIGHT MANUAL WEIGHT AND BALANCE SECTION FOR BAGGAGE AND AFT PASSENGER LIMITATIONS.

4. In full view of the pilot:

"ROUGH AIR OR MANEUVERING SPEED 129 MPH, " 🗸

"UTILITY CATEGORY OPERATION - NO AFT PASSENGERS / ALLOWED."

5. On the instrument panel in full view of the pilot when the oil cooler winterization kit is installed:

"OIL COOLER WINTERIZATION PLATE TO BE REMOVED WHEN AMBIENT TEMPERATURE EXCEEDS 50° F."

6. On the instrument panel in full view of the pilot when the autoflite is installed:

"FOR HEADING CHANGES: PRESS DISENGAGE SWITCH ON CONTROL WHEEL. CHANGE HEADING, RELEASE DISENGAGE SWITCH.

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REVISED 4/2/68 Rev. No. 13

PREPARED	PIPER AIRGRAFT CORP. DEVELOPMENT CENTER; VERO BEACH, FLA.	CENTER, VERO BEACH, FLA.  PAGE 4 of 6  The pilot: "UTILITY CATEGORY ONLY." suvers are limited to the following:  Entry Speed  (Flaps Up)
APPROVED		<b>PAGE</b> 4 of 6
Placards (Cont'd)	7. In full view of the pilot: "UTILITY CATEGO Acrobatic maneuvers are limited to the following the following states are sentenced by the following	
	Entry	Speed
	Spins (Flaps Up) Sta	 all
	Steep Turns 12	29 mph .
•	Lazy Eights 12	29
	Chandelles 19	00

RED radial line

YELLOW arc

GREEN arc

WHITE arc

2. <u>Procedures</u> Section

Airspeed

Markings

Instrument

1. The stall-warning system is inoperative with the master switch off.

Never exceed

Caution Range

(Smooth Air Only)

Normal Operating

Range

Flap Down Range

17.1 mph (148 knots)

140 to 171 mph (121

67 to 140 mph (58

57 to 115 mph (50 to 100 knots)

to 148 knots)

to 121 knots)

- 2. Electric fuel pump must be on for both landing and takeoff.
- 3. The PA-28-180 airplane is approved under FAA Regulation CAR 3 which prohibits intentional spins for normal category operation. The following information is noteworthy:
  - a. The stall characteristics of the PA-28-180 are normal with the nose pitching down moderately following the stall, occasionally with a moderate roll which can be corrected by normal use of ailerons and rudder against the roll.
  - b. Prolonged use of full rudder during stall practice may result in a rapid roll followed by a spin and should be avoided. Recovery from an incipient spin may be effected in less than one additional turn by use of opposite rudder followed by full forward control wheel.
  - c. In the event that a fully developed spin is inadvertently experienced, recovery is best made by using full opposite rudder followed by full forward wheel and full opposite aileron. The control positions against the spin should be maintained during the entire recovery, which may require several turns and a substantial loss of altitude if the airplane is loaded heavily with a rearward center of gravity.
- 4. Except as noted above, all operating procedures for this airplane are normal.

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APPROVED		PAGE 5 of 6

## Procedures Section (Cont'd.)

- 5. (Electric Pitch Trim Installation Only)

  The following emergency information applies in case of electric pitch trim malfunction:
  - a. In case of malfunction, disengage electric pitch trim by pulling out circuit breaker on instrument panel.
  - b. In emergency, electric pitch trim may be overpowered using manual pitch trim.
  - c. In cruise configuration, malfunction results in  $10^{\circ}$  pitch change and 30 Ft. altitude variation.
- 6. (Autoflite Installation Only)

  The following emergency information applies in case of autoflite malfunction:
  - a. In case of malfunction PRESS disconnect switch on pilot's control wheel.
  - b. Rocker switch on instrument panel OFF.
  - c. Unit may be overpowered manually.
  - **d.** In cruise configuration malfunction, 3 seconds delay results in  $60^{\circ}$  bank, and 100 Ft. altitude loss.
  - e. In approach configuration malfunction, 1 second delay results in 100 bank and 0 Ft. altitude loss.
- 7. (AutoControl III Installation Only)
  - I. Limitations:
    Pilot off during take off and landing.
  - II. Procedures:
    - a. Normal Operation
      Refers to Manufacturer's Operation Manual.
    - b. Emergency
      - 1. In case of malfunction, disengage manual controls.
      - 2. In emergency, pilot may be overpowered manually.
      - 3. In cruise configuration malfunction, 3 seconds delay results in 60° bank and 100 Ft. altitude loss.
      - 4. In approach configuration malfunction, 1 second delay results in 10° bank and 0 Ft. altitude loss.

FAA APPROVED 8/3/62 REVISED 7/15/66 Rev. No. 8

PREPARED	1 1 2 10 11 11 0 11 11 1 2 2 11 1	Airplane Flight Manual Model PA-28-180
APPROVED		PAGE 6 of 6

#### 3. Performance Section

The following performance figures were obtained during FAA Type tests and may be realized under conditions indicated with the airplane and engine in good condition and with average piloting technique. All performance is given for 2400 pounds.

Loss of altitude during stalls varied from 125 to 200 feet, depending on configuration and power.

Stalling speeds, in mph, power off, versus angle of bank (Calibrated Airspeed):

Angle of bank	0	20	40	50	60
Flaps Up	67	69	76	83	94
Flaps Down	57		400 500	un en	199 409

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8/3/62

REVISED <u>7/15/66</u>

Rev. No. 8

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## Log of Revisions

REVISION	PAGE	DESCRIPTION	APPROVED.	DATE
NO			1 a. Page	l.Ac.
1	1	Deleted Propeller Pitch Informa	H. E. Waterma	n
		tion. Added Static R.P.M. 7 Information	Supervisor (	5/25/64
			HEllaterman	~~
2	2	Placards Section: Added Placard No. 5	H. E. Waterma Supervisor	n 7/8/64
		Added Placard No. 5	SO-EMDO-42	
3	2	Added to Placard No. 3;	Bhert Test	uer
	_	"BAGGAGE, MAX. 200 LBS.,	Supervisor	8/5/64
REAL PROPERTY AND ADDRESS OF THE PROPERTY ADDRESS OF THE PROPERTY AND ADDRESS OF THE PROPERTY ADDRESS OF THE PROPERTY AND ADDRESS OF THE PROPERTY ADDRESS OF THE PROPERTY AND ADDRESS OF THE PROPERTY ADDRESS OF THE PROPERTY AND ADDRESS OF THE PROPERTY AND ADDRESS OF THE PROPERTY ADDRESS OF THE PROPERTY AND ADDRESS OF THE PROPERTY AND ADDRESS OF THE PROPERTY ADDRESS OF THE PROPE		SEE WEIGHT AND BALANCE	SO-EMDO-43	
		DATA FOR BAGGAGE LOADINGS BETWEEN 150 LBS. AND 200 LBS		
na-communicación de la communicación de la com		DELWEEN TOO EEO. IIIO EOO EEO.	• •	
La viva	1	Added Sensenich M76EMMS		
			1/11 /200	an innivi
4	3	Item 5 added to Procedures Section.	Supervisor	10/20/64
na da		Section.	SO-EMD0-43	
5	1	Limitations Section:	· Lobert Les	ner
		Revised Oil Temperature and Fuel Pressure Range	H. C. Faller Supervisor,	6/23/65
		1 doi 11038410 hange	SO-EMDO-43	
6	1	Timitatian Captians	A. C. Falle	1 15 15 5
)	1	Limitation Section: Add note to Engine Limits	Supervisor,	<b>-</b> 1/5/66
<u> </u> 			SO-EMD0-43	
7	2	C. G. Range:		
	2	1975 lbs. 85.9 In. 95.9 In.	<i>.</i>	
	•	1650 lbs. 84.0 In. 95.9 In.	·	
		Was 18.50 lbs. 85.1 In. 95.9 In.		
	4	Added Procedures Section	ı	
		And Item 6	1/ 1/100	
	2	Added Placard No. 6	Harriet Fairles	<b>℃</b> 5/20/66
FAA APPROVED	8/3/62		/ Supervisor SO-EMDO-43	
Į.				

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Airplane Flight Manual Model PA-28-180

PAGE\_

## Log of Revisions

Revision		
No.	Page	Description Approved Date
8	1	Revised Oil Temperature, Oil Pressure and Fuel Pressure Limitations
	2,3	Revised Placards No. 3 and No. 5
	5	Added Page 5
		Procedures Section - Added Item 7
	6	Added Page 6  for Henry C. Faller 7/15/66  Supervisor SO-EMDO-43
9	1	Limitations Section Add "or 0-360-A4A  Supervisor SO-EMD0-43
10	2,3	C.G. Range - Placard No. 1 and Placard No. 3 revised to include utility category operations. Added utility category max. wt. and approved maneuvers
	4	Procedures Section - Added to Item 3 "For Normal Category Operation". Added Placard No. 7.
	3	Placards Section - Added utility category operation to Item 4.
	1	Added Utility Category
	2	Added maximum positive  load factor for Utility  Category. Added Baggage  Capacity.  Supervisor  SO-EMDO-43

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Airplane Flight Manual Model PA-28-180

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PAGE \_\_IV\_\_

## Log of Revisions

REVISION NO.	PAGE	DESCRIPTION	APPROVED DATE
11	3	Piacards Section: Revised Placard No. 1 to read, "In Full View of the Pilot"	
12	2	Revised C.G. Range	Supervisor SO-EMDO-43
13	3, 4	Revised Placard No. 4 and No. 7 to read: "In full view of the pilot"	Haller 4/2/68 Supervisor SO-EMDO-43
14	1	Added Aircraft Serial Numbers 1571 and 1573 to Engine and Propeller Limitations	H.C. Faller 6/3/68 Supervisor SO-EMDO-43
15	1	Added Propeller Designations	H. C. Faller 6/24/68 Supervisor SO-EMDO-43

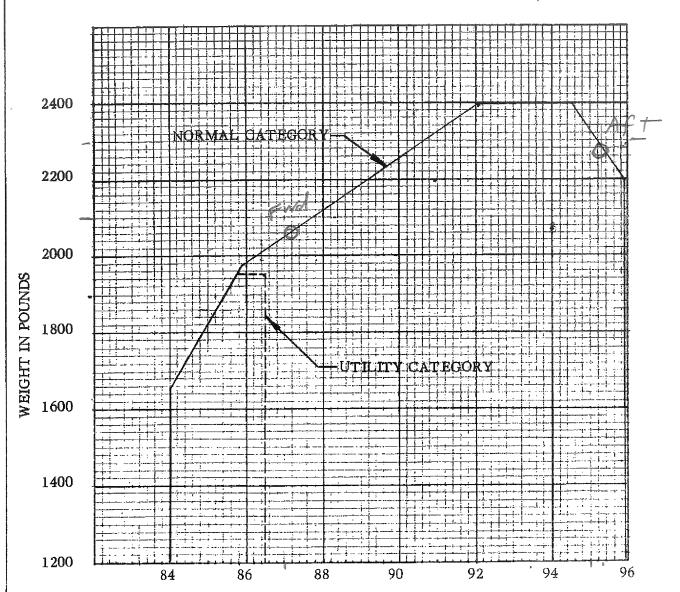
#### WEIGHT-AND-BALANCE REPORT

MAKE Piper MOD	DEL PA-28-180	• •	TC 2A13	Date: 6/21/2023			
				1 1			
S/N <u>28-3316</u> Distance Between Main	N9242J	a whoolie 76	.2 Inches.				
			.z_ inches.	(At approximate on	immer tim)		
Datum is <u>78.4</u> Inches	IOIWAID OF WING	leading edge.		(At approximate sp	mner up)		
Aircraft as Weighed							
Position	Scale Reading	- Tare =					
Left Wheel			,				
Right Wheel				Notes:			
Tail or Nose				Fuel Capacities:	Main Fuel- 50	Gal. (48 usable)	
	Weight	Arm	Moment				
Acft. Empty Wt.Total	1369.2	86.3	118163	Data from report	revision dated	8/14/2014.	
2. Items Removed		*					
Item	Weight x	Arm =	Moment				
Dry Air Vacuum Pump	5.0	37.0	185				
Directional Gyro	2.4	64.7	155.28				
Vacuum Regulator & Filt.	2.2	57.0	125.4				
Suction Gauge	0.5	67.2	33.6				NATIONAL PROPERTY AND A LIBERTY OF THE PROPERTY AND
	5.0	01.2	33.0			1	
Total of Items Removed	10.1		499.28				
3. Items Added							
Item	Weight x	Arm =	Moment				
1.0111	TTOIGHT A		0				
			0				
	5.00		0				
			0				
Total of Items	0	#DIV/0!	0				
							Annual of Control of the Control of Control
4. C.G. Calculated						-	
	Weight x	Arm =	Moment				
Main Wheels	0	109.9	0				
Nose Wheel	0	33.4	0				
Items Removed	10.1	0.0	499.28				
Items Added	0	#DIV/0!	0				
New Acft. Empty Wt. Total	1359.1	86.6	117664				
F	20.0						
Empty Wt. C.G. Max. Gross Wt.	86.6 2400						
Useful Load	1040.9						
	WEIGHT AND	BALANCE EX	REME CONDITIO	NS			
	Foreward	Check			Rearward	Check	
Aircraft Function	Weight x		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Aircraft C	Weight	Arm =	Moment
Aircraft Empty Front Seats	1359.1 <b>400</b>	86.6 85.5		Aircraft Empty Front Seats	1359.1 <b>170</b>		11766 1453
Fuel, 50 gal.	300	95	28500	Fuel, 46.6 gal.	280	95	2660
Aft Seats	0	118.1		Aft Seats Baggage	340 125		4015 1785
			C		120	142.0	1700
<u> </u>			0				
Total	2059.1		180363.64		2274.1		21680
	<u>TM</u>	180363.64	87.6		TM	1 216802.64	95
	TW	2059.1			TW		
Signature: Denni	Moseler	1					
Cert. No. 1849177	10.070.000						
Date: 6/21/2023						1	
Date. GIZ IIZUZU							

PREPARED	PIPER AIRGRAFT CORP. DEVELOPMENT CENTER, VERO BEACH, FLA.	Weight & Balance Data Model PA 28-180 D
APPROVED		PAGE 4 Section 1

C. G. RANGE AND WEIGHT

6/21/23



INCHES AFT OF DATUM

## Weight / Balance & Equipment List Revision

Page #: 1

G & G Avionics - GG7R357J

6002 N. Cedar Ave.

Lubbock, TX 79403-9712 Tel: 806-765-6446

A/C Tail #: N9242J

Register Name: Coyote Flight Center

Name 2:

Address 1: 11001 Airport Blvd.

Address 2:

City, State, PC: Amarillo, TX 79111

A/C Make: PIPER

A/C Model: PA-28-180

A/C Serial #: 28-3316

WO Ref #: 140805 WB Date: Aug-14-2014

WB ID#: 241

Previous data taken from document dated Jul-01-2009 Previous useful load = 1032.06

Model # Serial #	Description Part #	(LB/IN) Previous data ->		CG/Arm	Moment
NO ITEMS REMOVED		1	1367.94	86.32	118082.92
INSTALLED ITEMS GMA-340 AUDIO PANEL 96265975	AUDIO PANEL WITH MARKI	exeeded	1.25	64.00	80.00
INSTALLED SUB TOTAL	1 ltem @		1.25	64.00	80.00
NEW DATA >>	NEW USEFUL LOAD = 1030	.81	1369.19	86.30	118162.92

Authorized Individual: GG7R357j Dustin Delano

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Weight and Balance Data Model PA-28-180

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PASE 1 Section 1

## WEIGHT AND BALANCE DATA MODEL PA-28-180 CHEROKEE

Airplane Serial Number	28 - 3316
Registration Number	N9242J
Date	1966

#### AIRPLANE EMPTY WEIGHT

			The same of the sa
		C.G. Arm	
	Weight 2	(Inches Aft	Moment
Item	(Lbs)	of Datum)	(In - lbs)
Standard Empty Weight * Computed	1298.0	85.4	110918
Optional Equipment ( MP) Ceed ( )	62.9	91.1	5729
Unusable Fuel (3-Pints)	2.2	103.0	227
Licensed Empty Weight = Total of Above Items	1363.1	85.7	116874

<sup>\*</sup> Standard Empty Weight includes paint, hydraulic fluid and undrainable engine oil.

#### AIRPLANE USEFUL LOAD

(Gross Weight) - (Licensed Empty Weight) = Useful Load

Normal Category: (2400 1

(2400 lbs)

- ( 1363.1

lbs)

1036.9

lbs.

Utility Category:

(1950 lbs)

- ( 1363.1

lbs)

586.9

lbs.

THIS LICENSED EMPTY WEIGHT, C.G. AND USEFUL LOAD ARE FOR THE AIRPLANE AS DELIVERED FROM THE FACTORY. REFER TO FORM FAA-337 WHEN ALTERATIONS HAVE BEEN MADE.

am. Delle

Inspection Representative

PREPARED PIPER AIRCRAFT CORP.

GHECKED DEVELOPMENT CENTER, VERO BEACH, FLA.

Weight and Balance Data Model PA-28-180.

APPROVED

MAR 2 Section 1

#### C. G. RANGE AND WEIGHT INSTRUCTIONS

- 1. Add the weight of all items to be loaded to the licensed empty weight.
- 2. Use the loading graph to determine the moment of all items to be carried in the airplane.
- 3. Add the moment of all items to be loaded to the licensed empty weight moment.
- 4. Divide the total moment by the total weight to determine the C.G. location.
- 5. By using the figures of Item 1 and Item 4, locate a point on the C.G. range and weight graph. If the point falls within the C.G. envelope, the loading meets the weight and balance requirements.

#### SAMPLE LOADING PROBLEM (Normal Category)

	Weight (lbs)	Arm Aft Datum (Inches)	Moment (In - Lbs)
Licensed Empty Weight	1363.1	85.7	116874
Oil (8 quarts)	15	32, 5	488
Pilot and Front Passenger	340	85.5	29070
Passengers, Aft * (Rear Seat)	340	118. 1	40154
Fuel (50 Gal. Maximum)	300	95.0	28500
Baggage *	41.9	142, 8	5983
Total Loaded Airplane	2400	92.1	221069

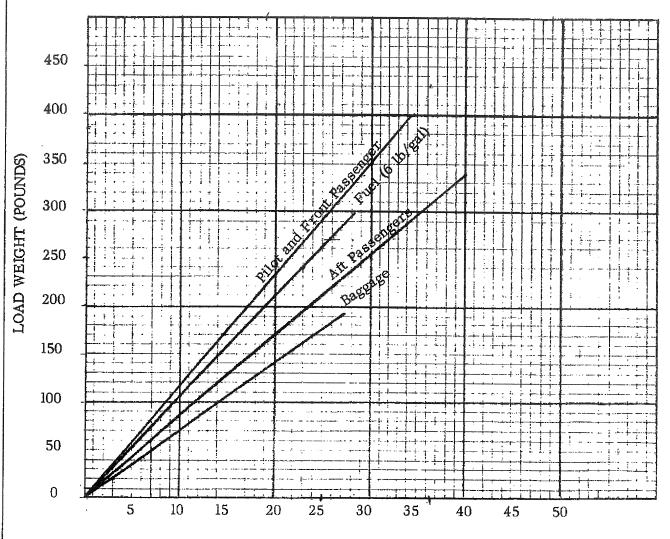
The center of gravity (C. G.) of this sample loading problem is at 92.1 inches aft of the datum line. Locate this point (92.1) on the C. G. range and weight graph. Since this point falls within the weight ~ C. G. envelope, this loading meets the weight and balance requirements.

IT IS THE RESPONSIBILITY OF THE PILOT AND AIRCRAFT OWNER TO INSURE THAT THE AIRPLANE IS LOADED PROPERLY.

\* Utility Category Operation - No baggage or aft passengers allowed.

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APPROVED		PAGE 3 Section 1

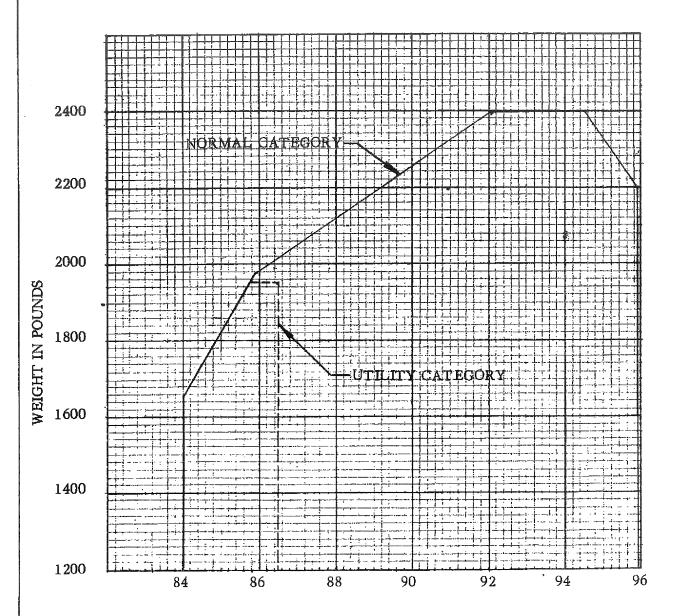
#### LOADING GRAPH



MOMENT/1000 (POUND INCHES)

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APPROVED		PAGE 4 Section 1

C. G. RANGE AND WEIGHT



INCHES AFT OF DATUM

PREPARED	PIPER AIRCRAFT GORP. DEVELOPMENT CENTER, VERO BEACH, FLA.	Weight and Balance Data Model PA-28-180
APPROVED		PASE 5 Section 1

# WEIGHT AND BALANCE DATA WEIGHING PROCEDURE

At the time of delivery, Piper Aircraft Corporation provides each airplane with the licensed empty weight and center of gravity location. This data is on Page I, Section 1 of this Flight Manual.

The removal or addition of an excessive amount of equipment or excessive airplane modifications can affect the licensed empty weight and empty weight center of gravity. The following is a weighing procedure to determine this licensed empty weight and center of gravity location:

#### 1. PREPARATION

- a. Be certain that all items checked in the airplane equipment list are installed in the proper location in the airplane.
- b. Remove excessive dirt, grease, moisture, foreign items such as rags and tools from the airplane before weighing.
- c. Defuel airplane. Then open all fuel drains until all remaining fuel is drained. Operate engine on each tank until all undrainable fuel is used and engine stops.
- d. Drain all oil from the engine, by means of the oil drain, with the airplane in ground attitude. This will leave the undrainable oil still in the system. Engine oil temperature should be in the normal operating range before draining.
- e. Place pilot and co-pilot seats in fourth (4th) notch, aft of forward position. Put flaps in the fully retracted position and all control surfaces in the neutral position. Tow bar should be in the proper location and all entrance and baggage doors closed.
- f. Weigh the airplane inside a closed building to prevent errors in scale readings due to wind.

## 2. LEVELING

- a. With airplane on scales, block main gear oleo pistons in the fully extended position.
- b. Level airplane (see diagram) by deflating nose wheel tire, to center bubble on level.

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PIPER AIRCRAFT CORP.

Weight and Balance Data
Model PA-28-180

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PARE 6 Section 1

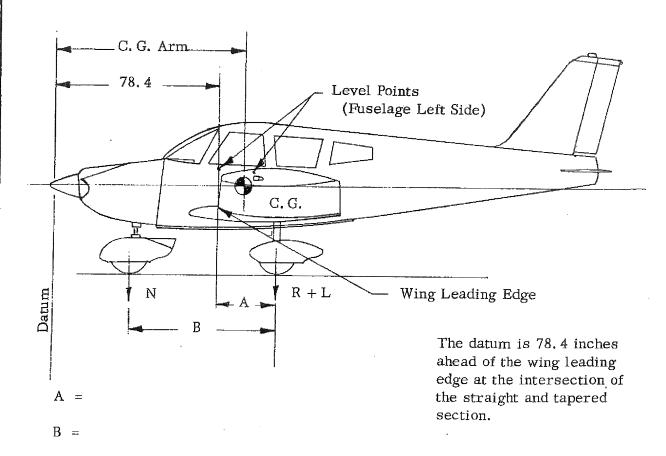
#### 3. WEIGHING - AIRPLANE EMPTY WEIGHT

a. With the airplane level and brakes released, record the weight shown on each scale. Deduct the tare, if any, from each reading.

Scale Position and Symbol	Scale Reading	Tare	Net Weight
Nose Wheel (N)			
Right Main Wheel (R)			
Left Main Wheel (L)			
Airplane Empty Weight, as Weighed (T)			

#### 4. EMPTY WEIGHT CENTER OF GRAVITY

a. The following geometry applies to the PA-28-180 D airplane when airplane is level (See Item 2) .



PREPARED

PIPER AIRCRAFT CORP. Weight and Balance Data
DEVELOPMENT CENTER, VERO BEACH, FLA. Model PA-28-180

APPROVED

PAGE \_7 Section 1

b. Obtain measurement "A" by measuring from a plumb bob dropped from the wing leading edge, at the intersection of the straight and tapered section, horizontally and parallel to the airplane centerline, to the main wheel centerline.

- c. Obtain measurement "B" by measuring the distance from the main wheel centerline, horizontally and parallel to the airplane centerline, to each side of the nose wheel axle. Then average the measurements.
- d. The empty weight center of gravity (as weighed including optional equipment and undrainable oil) can be determined by the following formula:

C. G. Arm = 
$$78.4 + A - B(N) \over T$$

## 5. LICENSED EMPTY WEIGHT AND EMPTY WEIGHT CENTER OF GRAVITY

	Weight	Arm	Moment
Empty Weight (as weighed)			
Unusable Fuel (3 pints)	+ 2.2	103.0	+ 227
Licensed Empty Weight			

PREPARED CHECKED	PIPER ALRGRAFT CORP.  DEVELOPMENT CENTER, VERO BEACH, FLA.		Weight and Balance Data Model PA-28-180		
APPROVED		STANDARD EQUIPMENT LIST		PAEE 8 Sect	rion 1
	W EIGHT STANDARI	r and balan D EQUIPMENT L PA-28-180	CE	FREE O DOCE	
Check if	ITEM		WEIGHT (LBS)	ARM AFT DATUM (INCHES)	MOMENT (POUND- INCHES)
Installed	Engine Accessories				
-	Engine - Lycoming Model 0-3	60-A3A	274.4	26. 1	7162
X	Engine - Lycoming Model 0-3	60-A4A	282. 4	26. 1	7371
X	Fuel Pump, Electric Auxiliar Model 478360	y, Bendix	1.8	41.8	75
Х	Fuel Pump, Engine Drive, Ly Dwg. No. 73297, 74082, 7514	•	1.6	41.3	66
X	Oil Cooler, Piper Dwg, Harris	son C-8526250	2.6	52.3	136
X	Filter, Fram Model CA-161 P A48C or Purolator AFP-2 - 3		. 9	20.1	18
	Alternator, 35 Amp, Chrysler	#2098615	12.5	19.0	238
X	Alternator, 60 Amp, Chrysler or #2642997	c #2642210	12.5	19.0	238
	Starter-Lycoming 74092 (Delc 1109511)	o-Remy	18. 0	19.5	351
X	Starter-Lycoming 76211 (Pres MZ4206)	tolite *	18.0	19.5	351
	Propeller and Propelle	r Accesso	ries		
PARTIES DE LA CONTRACTOR DE LA CONTRACTO	Propeller, Sensenich M76EMN 76EM8	M or	34, 5	10.1	348
X	Propeller, Sensenich M76EMM or 76EM8S5-0-60	<b>4</b> S60	38, 5	8.8	339
X	Spinner and Attachment Plates		4.3	8.0	34

PREPARED  CHECKED  APPROVED			PIPER AIRCRAFT DEVELOPMENT CENTER, VERO	CORP. Beach, fla.	3 2 1 1 2	Balance Data -28-180
			STANDARD EQUIPMENT	Γ LIST	PAGE 9 Sec	PAGE 9 Section 1
Check if			ITEM	WEIGHT (LBS)	ARM AFT DATUM (INCHES)	MOMENT (POUND- INCHES)
Installed	<u>Lar</u>	ding	Gear and Brakes			
	Two	Main W	heel Assemblies 6.00-6	32.0	109.6	3507
	(a)	Wheel	land Aircraft Products Assembly No. 40-28 Assembly No. 30-18			
•	(b)		fain 4-Ply Rating Tires 5 with Regular Tubes			
X	Two	Main W	heel Assemblies	32. 3	109.6	3540
	(a)	Wheel	and Aircraft Products Assembly No. 40-86 Assembly No. 30-55			
	(b)		lain 4-Ply Rating Tires Swith Regular Tubes			
X	One	Nose Wi	heel 6.00-6	12, 5	34.8	435
	(a)	Wheel	and Aircraft Products Assembly No. 38501 Brake Drum)			•
	(b)		ose Wheel 4-Ply Rating .00-6 with Regular Tubes			
	Ele	ctrica	l Equipment			
X			g Device, Safe Flight Inst. No. C52207-4	. 2	80, 2	16
7	Volta	ge Regu	llator, Delco-Remy #118704	1.5	168.5	253
	Volta	ge Regu	lator, Chrysler #2098613	. 5	57.8	29
X	Volta	ge Regul	lator, Wico Electric #X-16300	.5	57.8	29
Х	Batte:	ry 12V,	25 A. H., Rebat Model S-25	21.5	168.0	3612
						!

PREPARED		PIPER AIRCRAF DEVELOPMENT CENTER, VER	T GORP. O BEACH, FLA.	Weight and Balance Date Model PA-28-180  PAGE 10 Section 1	
APPROVED		STANDARD EQUIPMENT LIST			
Check if		IT EM	WEIGHT (LBS)	ARM AFT DATUM (INCHES)	MOMENT (POUND- INCHES)
Installed	Instrume	<u>n t</u>			
X	Compass - I	Piper Drawing 67462	. 9	65.7	59
	Airspeed Ind	licator, Piper Dwg. 63205-2	. 6	66.8	40
X	Tachometer,	Piper Drawing 62177-3	. 7	66.2	46
Х	Altimeter, F	iper Drawing 67467	1.0	65.9	66
	Engine Clust	er, Piper Drawing 65852-2	۵ 8	67.4	54
	Engine Clust	er, Piper Drawing 67441-2	. 8	67.4	54
X	Engine Clust	er, Piper Drawing 95241-4	. 8	67.4	54
X	Engine Clust	er, Piper Drawing 95241-2	. 8	67.4	54
	•				
	Miscellan	eous			
Х	Forward Seat	: Belts (2)	1.5	. 86, 9	130
X	Aft Seat Belts	(2)	1.4	123.0	172
Х	Flight Manua	L	~~~	inc and cop and com	
X	Tow Bar		1.3	133, 0	173

PRIPARED	PIPER AIRCRAFT	10 0 1	Weight and	Balance Dat
CHECKED	DEVELOPMENT CENTER, VERO	BEAGH, FLA.	Model P	A-28-180
APPROVED	OPTIONAL EQUIPMENT	r list	PAGE 11 Se	ection 1
	OPTIONAL EQUIPMENT	Γ LIST		
	MODEL, PA-28-180 I	)		
			ARM AFT	MOMENT
	ITEM	WEIGHT (LBS)	DATUM (INCHES)	(POUND-
Check if Installed	Engine Accessories	(LIDD)	(HICHES)	INCHES)
	Vacuum Pump, Airborne Mechanisms			
	Model No. 10-113A1, 113A5 or 200 cc			
	and Drive	5.0	37.0	185
X	Oil Filter - Lycoming No. 74911 (AC of 81A No. 6437032)	,		
		3.3	40.5	134
	Vacuum Regulator and Filter	2.2	57.0	125
¥	Electrical Equipment			
X	Rotating Beacon, Grimes #40-0101-7-12 or Grimes #40-0101-15-12	1.5	263, 4	395
X	Landing Light, G. E. Model 4509	. 5	18.1	9
Х	Navigation Light (Rear)(1) Grimes Model 2064 (White)	.2	281, 0	<b>#</b> /
**	,	• 4	201 <sub>8</sub> U	56
X	Navigation Lights (2) Grimes Model A1285 (Red and Green)	. 4	106.6	43
	Battery 12V, 35 A. H., Rebat R-33 or R-35 (Weight 27.0 lbs)	F F 4	1.60.0	
X		5.5 *	168.0	924
	Cabin Light	. 3	104.0	31
X	Cabin Speaker	. 8	104.0	83
	Rotating Beacon, Whelen Model WRM L-12	1.6	263. 4	421
X	Strebe System, Whelen Model HDT-3 Power Unit	,	a.m.a	;
X (2) X (1) Wei	A429 Heads ght and moment difference between standard a	<b>3.125</b> 125 nd optional equ	156.0 106.6 ipment.	487.5 13.3 47.0

PREPARED		PIPER AIRCRAF DEVELOPMENT CENTER, VE		1 7	Balance Data
APPROVED		OPTIONAL EQUIPME	ENT LIST	PAGE 12 Sec	ction 1
Check if		ITEM	WEIGHT (LBS)	ARM AFT DATUM (INCHES)	MOMENT (POUND- INCHES)
Installed	COURSE ASSESSED COURSE VICTORY COURSE STATES VICTORY V	1 Equipment (Cont'd) wer Receptacle, PAC 62355-		168.0	454
	External Pow	er Cable, PAC 62355-2	4. 6	142.8	657
X	Piper Pitch T	rim	4.0	158.0	632
<b>X</b>	Heated Pitot	Head	. 4	100.0	40
×	Electroni	es Intl, Clock / Time	er .4	67,4	27
	Instrumen	at s			
	Suction Gaug	e - Piper Drawing 67481	.5	67. 2	34
	Suction Gauge	e - U.S. Gauge AW1821AFO	3 .5	67. 2	34
**************************************	Suction Gauge IG3-4	e - Airborne Mechanisms	.5	67.2	34

PREPARED		PIPER AIRCRAFT DEVELOPMENT CENTER, VERO	ooni.	Weight and Model PA	Balance Data -28-180	
APPROVED		OPTIONAL EQUIPMENT LIST		PAGE 13 Sec	ction 1	
Check if		ITEM	WEIGHT (LBS)	ARM AFT DATUM (INCHES)	MOMENT (POUND- INCHES)	
Installed	Instrumen	its (Cont'd)				
	Turn and Bar	nk, Piper Drawing 41711-2	2.2	64. 9	143	
	Rate of Clim	b, Garwin #22-201-01-1A	1.0	65. 9	66	
	Directional (	Gyro, Garwin (3")	2.4	64.7	155	
	Directional (	Gyro, AIM (3")	3, 1	64.0	198	
X	Artificial Ho	rizon, Garwin (3")	1.8	64.9	117	
-	Artificial Ho	rizon, AIM (3")	2. 2	64. 4	142	
Х	Manufacturin NHM-70 (Ma	ture Gauge, Rochester ag Co., No. 1592-C2 or nning, Maxwell & Moore)	. 2	82.6	17	
X	•		. 4	67.4	27	
		dicator, PAC 62143-2	Same as St	Same as Standard Equipment Weigh		
X	Pictorial Rate	e of Turn, Mitchell 52D69	1.3	65.3	85	
	Brittain Turn	Coordinator TC-100(12)	2.6	64.7	168	
X	Exhaust Gas	Temperature	. 7	60, 4	42	
ung bereigen aus der eine generalen der eine de	Attitude Gyro	o, R. C. Allen (3")	2. 2	65, 6	144	
	Directional G	yro, R.C. Allen (3")	3. 3	64.8	214	
	Manifold Pres	ssure Gauge, PAC 21962	1.1	65.8	72	
The space of the s	Rate of Climb SP-1403-(1)-F	o, Standard Precision PIP	.5	65. 9	33	
Х	Rate of Climb	, Karnish #AC-135-3	1.0	65.9	66	

PREPARED  CHECKED  APPROVID		PIPER AIRGRAF DEVELOPMENT CENTER, VER	T CORP. O BEACH, FLA.	Weight and Balance Model PA-28-18	
		OPTIONAL EQUIPME		PAGE 14 S	Section 1
		ITEM	WEIGHT (LBS)	ARM AFT DATUM (INCHES)	MOMENT (POUND- INCHES)
Check if Installed	AutoPilot	<u>.</u> <u>s</u>			
and the second s	AutoControl	AutoControl III			
	Roll Serv	o, Mitchell #1D363-183R	2.5	1.22, 2	306
	Console,	Mitchell #1C338	1.2	65.1	78
	Cables		<u>.</u> 7	95.5	67
	Attitude ( (Garwin)	yro, Mitchell #52D66	1.9	64. 9	123
	Attitude (	yro, Mitchell #52D66	2, 3	64.4	148
	Directions (Garwin)	ıl Gyro, Mitchell #52D54P	2.5	64.7	162
** The second se	Directions (AIM)	ll Gyro, Mitchell #52D54P	3.2	64.0	205
-	Omni Couple	r ·	. 9	64. 3	58
· · · · · · · · · · · · · · · · · · ·	AutoFlite	-			
	Roll Servo	, Mitchell #1D363-183R	2.6	122. 2	318
We gray, and	Gyro Amp	lifier, Mitchell #1C359	1.8	111.8	201
	Cables		1.0	95.5	96
	Panel Unit		. 3	67.9	20

PREPARED  CHECKED  APPROVED		PIPER AIRGRAFT GORP. DEVELOPMENT CENTER, VERO BEACH, FLA.		Weight and Balance Dat Model PA-28-180	
		OPTIONAL EQUIPME	ENT LIST	PAGE 15 Section 1	
Check if		ITEM	WEIGHT (LBS)	ARM AFT DATUM (INCHES)	MOMENT (POUND- INCHES)
Installed	Radio				
	KX 155	Nav - Comm	4.3	63.7	274
	Receiver		1. 1	121. 3	133
	Panel Uni	:	. 3	68. 1	20
***	Cable		. 3	85.0	26
	Piper Radio	Compass PRC-3	4.5	64.4	290
	Piper VHF T	ransceiver PTR-1	5.0	64.8	324
	Piper Omni C	onvertor 0-1	2, 5	65.3	163
	King KX150B		9. 1	61.9	563
X	Omni Receiv	ing Antenna, Narco VRP-37	1.4	203.0	284
X	VHF Antenna	, Transmitting VHF-1	. 3	157.8	47
	VHF Antenna	, Transmitting VHF-2	. 3	192.8	58
Х	Cable, VH	[F-1	. 4	118.0	47
	Cable, VH	[F-2	. 5	135.0	68
**************************************	Low Frequen	cy Antenna	. 5	167.0	84
	Loop Antenna	(PRC-3)	. 3	54.5	16
	Omni Tracke	r (#1D482)	.5	54.9	27
<u>X</u>	Narco Mark I	2 <u>A</u>			
X	Transceive	Removed	6.0	61.9	371
	Transceive	er, Dual	12.0	61.9	743
X	- Modulator	Power Unit, Single famous	4.0	186.0	744

PREPARED			T GORP. RO BEACH, FLA.	Weight and Model PA	Balance Data 1-28-180
APPROVED		OPTIONAL EQUIPMENT LIST		PAGE 16 Section 1	
Check if		ITEM	WEIGHT (LBS)	ARM AFT DATUM (INCHES)	MOMENT (POUND- INCHES)
Installed	Radio	(Cont'd)			
	Modulator	-Power Unit, Dual	8.0	186.0	1488
Х	Cable, Si	ngle	1. 7	120.0	204
	Cable, Du	ıal	3. 4	120.0	408
Draws to the second second as the second sec	Narco VOA-	6 Omni Convertor	1.8	64.4	116
D (CONTROL OF THE CONTROL OF A STREET,	Narco VOA-	5 Omni Convertor	3. 1	64.4	200
	Narco VOA-	4 Omni Convertor	3.0	64.4	193
	Narco VOA-	4 Omni Convertor	3.0	64, 4	193
	Narco ADF-3	31A, Piper Drawing 67456			<i>a</i>
	Panel Unit		4.8	63.5	-305 HE
	Sensor Un	it and Doublers	2. 2	162.7	358
	Sensor Ca	ble	2.3	105,6	243 Q/B
<del>and and the state of the state</del>	Sense Ante	enna and Cable	. 4	150.0	60
The the section of th	Bendix ADF-	Γ-12			
	Receiver		3.8	65.8	250
to the second se	Audio Amp	olifier	. 8	56.0	45
	Radio Com	pass	1.7	66. 4	113
Ocras p.	Loop Anter	na	1.2	160.8	193
	Cable, Ant	enna	1.5	108.0	162
X	Narco VOA-8	Omni Convertor	3. 3	64.4	213
Open distance and the second s	Narco VOA-9	Omni Convertor	3.4	64.4	219

PREPARED		PIPER AIRCRAFT CORP. DEVELOPMENT CENTER, VERO BEACH, FLA.		Weight and Balance Data Model PA-28-180	
APPROVED		OPTIONAL EQUIPMENT LIST		PAGE 17 Section 1	
		IT EM	WEIGHT (LBS)	ARM AFT DATUM (INCHES)	MOMENT (POUND- INCHES)
Check if Installed	Radio	(Cont'd)			
	Narco - UD	I-111 DME	8, 6	62. 6	538
Dynamical Mary consumption of Technology	Narco Mark	ш	7.5	62.7	470
Çilar olyanışığı avaşlı avaşlı yazışığı dilməşlərə və Çilar	Narco UDI-	4 DME			
D-450-months of the second sec	Receiver		8,5	61.7	524
PART Topodono Tobar consumer	Antenna		. 3	113.9	34
	Cable, A	ntenna	. 4	100.0	40
X	GMA-340	Audio Panel W/ Marker	1.25	64.0	80
	UGR-2 Glid	e Slope			Ros
	Receiver		2.4	173.8	417
by-regional reports of	Cable		<b>2.</b> 1	128.0	269
	Antenna		. 4	92.4	37
envoluments of the second	Cable, A	ntenna	. 5	145.0	73
	Transmitte	r Selector (Dual VHF Only)	. 7	66.3	<b>4</b> 6
X	Microphone		. 5	75.0	38
X	Headset		. 5	65.0	33
X	Junction Box	\$	. 6	66.3	40
X	AT150		3.5	63.7	222,95
X	Transponder Cable and	r Antenna	1.1	83.5	918.5
		47- B			

PREPARED	PIPER AIRCRAFT DEVELOPMENT CENTER, VERO	GORP. BEACH, FLA.	_	Weight and Balance Data Model PA-28-180	
APPROVED	OPTIONAL EQUIPMEN		PAGE 18 Section 1		
Check if	ITEM	WEIGHT (LBS)	ARM AFT DATUM (INCHES)	MOMENT (POUND- INCHES)	
Installed Miscellar	neous				
Nose Wheel	Fairing, Piper Drawing 65348	3.8	34.8	132	
Main Wheel	Fairing, Piper Drawing 65237	7.0	109.6	767	
X Assist Step		1.8	156.0	281	
Toe Brakes	(Dual)	10, 5	54,6	573	
X Toe Brakes	(Single)	5.0	54.6	273	
Fire Exting	uisher-Stop Fire #A-20	7.5	93.0	698	
Inertia Safe	ty Belt, PAC 65766 (Set of 2)	2. 5	111.6	279	
X Assist Strap	and Coat Hooks	. 2	109.5	22	
X Lighter		. 2	67.9	14	
Fire Exting (With Brack	uisher, Kidde Kompact VI ets)	5.3	85.0	451	
T	OTAL OPTIONAL EQUIPMENT	62.9	91.1	5729	
X ELT, Amerik	King AK-450	3.7	176.0	651	
EXTERIOR FINISH					
Base Color	Juneau White				
lst Trim Co	olor Mocha Tan	<del></del>			
2nd Trim Co	olor Denver Brown				
Registration	No. Color Denver Brown				
Type Finish	Lacquer				