

# Arrow 180

## Speeds (KIAS @ max gross weight)

V <sub>SO</sub> .....	55
V <sub>S1</sub> .....	59
V <sub>r</sub> .....	73
V <sub>x</sub> .....	73/78
V <sub>y</sub> .....	76/86
V <sub>a</sub> .....	116
V <sub>fe</sub> .....	108
V <sub>g</sub> .....	75-80
V <sub>no</sub> .....	121
V <sub>g-up</sub> .....	108
V <sub>g-down</sub> .....	129
V <sub>ne</sub> .....	148
Max Crosswind Comp .....	17

## Specifications

Standard empty weight.....	1380 lbs
Gross weight .....	2500 lbs
Fuel	
Total .....	50 gal
Useable .....	49.75 gal
Pressure.....	0.5-6.0 psi
Oil .....	6-8 qts
Tire pressure	
Nose.....	30 psi (5.00x5, 4-ply or 6-ply)
Main(s).....	27 psi (6.00x6, 4-ply or 6-ply)
Gear extension (on ground).....	2-3 in

## Cabin

Hobbs & tach time.....	record
Required docs (ARROW) .....	on board
Control wheel lock.....	remove
Ignition key .....	on dashboard
Gear selector switch.....	down
Flaps .....	down
Avionics switch.....	off
Master switch .....	on
Fuel gauges .....	verify operational
Avionics cooling fan.....	verify operational
Pitot heat.....	verify operational for IFR
Exterior lights .....	verify operational
Master switch .....	off

## Right Wing

Flaps .....	security/attach points/linkage
Ailerons .....	movement/security
Wingtip/nav lights .....	undamaged
Leading edge condition .....	undamaged
Tiedown .....	remove
Overflow vent .....	unobstructed
Right main gear	
Tire.....	inflated
Brake lines .....	no leaks
Oleo strut.....	inflated
Extension springs .....	attached
Downlocks.....	engaged
Fuel tank .....	sump
Fuel quantity.....	check visually

Fuel cap .....

## Nose

Engine cowling .....	secure/undamaged
Oil level .....	6-8 qts
Propeller/spinner .....	undamaged
Engine cooling inlets.....	unobstructed
Alternator belt .....	condition
Air filter inlet.....	unobstructed
Right main gear	
Tire .....	inflated
Oleo strut.....	inflated
Extension springs .....	attached
Downlocks .....	engaged
Fuel strainer .....	sump
Windshield.....	clean/undamaged

## Left Wing

Fuel tank.....	sump
Fuel quantity.....	check
Fuel cap .....	secured/vent clear
Left main gear	
Tire .....	inflated
Brake lines.....	no leaks
Oleo strut.....	inflated
Extension springs .....	attached
Downlocks .....	engaged
Tiedown .....	remove
Overflow vent .....	unobstructed
Emergency gear mast.....	unobstructed
Pitot/static mast .....	unobstructed
Stall warning switch .....	moves freely
Leading edge condition.....	undamaged
Wingtip/nav lights .....	undamaged
Ailerons .....	movement/security
Flaps .....	security/attach points/linkage

## Empennage

General surface condition.....	undamaged
Stabilator .....	movement/security/linkage
Rudder .....	movement/security
Tail tie down .....	remove
Baggage door .....	closed/locked

## Before Startup

Passenger briefing.....	complete
Seats/belts/harnesses .....	adjusted/secure
Flaps .....	up
Flight controls .....	free and correct
Fuel selector valve.....	fullest tank
Avionics switch .....	off
Gear selector switch .....	down
Emergency override pin.....	disengaged

## Engine Start

Brakes .....	applied
Mixture .....	rich
Propeller .....	full forward
Throttle .....	open ¼ inch
Gear selector switch .....	down
Master switch .....	on
Beacon .....	on

Fuel pump..... on until fuel pressure noted  
 Prop area .....

clear left/center/right  
 Ignition switch .....

both/push to start  
 Throttle .....

1000 rpm  
 Oil pressure .....

normal within 20 secs  
 Ammeter .....

ensure alternator producing  
 Fuel timer..... start

*Note: This aircraft does NOT cross feed from both fuel tanks. Fuel tanks must be switched periodically in order to maintain an even fuel load.*

Mixture .....

pre-lean for ground ops  
 Avionics switch..... on

Transponder .....

standby  
 Radios .....

obtain weather and taxi clearance

## Taxi

Brakes .....

check  
 IFR taxi check (if needed)

Compass..... swinging freely

Turn coordinator..... opposite of turn

Directional gyro .....

shows turn  
 Attitude indicator .....

5mins/5°

## Ground check/Engine run-up

Aircraft .....

position appropriately  
 Brakes .....

apply  
 Door/window .....

closed/latched  
 Fuel selector valve .....

on fullest tank  
 Elevator trim..... set to neutral

Mixture .....

lean for density altitude  
 Throttle .....

2000 rpm  
 Vacuum gauge .....

normal  
 Oil pressure..... normal

Oil temperature .....

normal  
 Generator..... producing amperage

Magnetos .....

125 rpm drop/run smooth  
 Prop .....

cycle  
 Idle check..... verify engine operation

Throttle .....

1000 rpm  
 Flight instruments..... set

Radios .....

notify tower/take-off clearance

## Before Takeoff

Landing light .....

on  
 Anti-collision lights..... on

Position lights .....

on after dark  
 Transponder .....

alt  
 Gear extender override pin..... as needed

Runway..... clear on final/ahead/departure

## Normal Takeoff

Electric boost pump..... on

Fuel selector .....

fullest tank  
 Throttle .....

full  
*Check instruments and engine gauges*

Rotate .....

75 KIAS  
 Initial climb-out..... 75 KIAS

Cruise climb .....

97 KIAS

## Climb-out (rate of climb established)

Gear selector switch .....

up  
 Flaps .....

retract incrementally  
 Power .....

25inHG/2500rpm  
 Airspeed..... 87 KIAS

## Cruise

Landing/Taxi lights..... off

Throttle .....

2400-2500 rpm  
 Mixture .....

lean per power table  
 Heading indicator/compass..... crosscheck

Electric boost pump .....

off  
 Gear extender override pin .....

as needed

## Switching fuel tanks

Aircraft..... straight and level

Electric boost pump .....

on  
 Fuel selector switch .....

to other tank  
 Fuel pressure/flow .....

stable for 30 seconds  
 Electric boost pump .....

off

## Descent/Landing

Gear extender override pin .....

as needed  
 Seatbelts and harnesses .....

secure  
 Electric boost pump .....

on  
 Fuel selector .....

fullest tank  
 Mixture .....

enrich as needed  
 Flaps .....

as desired  
 Gear selector switch .....

down  
 Throttle .....

15in Hg  
 Airspeed..... 90 KIAS

## After Landing

Runway .....

clear/exited  
 Flaps .....

up  
 Transponder .....

standby  
 Exterior lights..... as needed

as needed  
 Fuel pump .....

off  
 Elevator trim .....

neutral  
 Emergency override pin..... disengaged

Radios..... obtain clearance to taxi

## Shutdown

Lights (except beacon) .....

off  
 Avionics master switch .....

off  
 Mixture .....

full lean  
 Ignition switch..... off

off  
 Master switch .....

off  
 Hobbs & tach time .....

record  
 Control lock .....

in place  
 Aircraft..... tied down/in hangar

Nose gear..... chocked

Leading edges/surfaces..... wipe down

WARNING: The information needed in any checklist varies between individual aircraft and while we believe the information in this checklist to be accurate, no representations are made as to the degree of accuracy of this information. This information constitutes only partial information and is not to be used as a substitute for the information contained in the approved pilot's operating handbook. Use of this checklist indicates that the user assumes all risk of use and consents to bear all liability associated with the use of this product.

**Short-field Takeoff**

*Taxi into position and hold brakes*

Flaps ..... 25°  
Electric boost pump ..... on  
Throttle ..... full

*Check instruments and engine gauges, release  
brakes*

Rotate ..... 75 KIAS  
Initial climb-out ..... 75 KIAS

**Soft-field Takeoff**

*Use minimal braking and backpressure while  
taxiing to keep excessive weight off the nose  
wheel during taxi and subsequent take-off.*

Flaps ..... 25°  
Electric boost pump ..... on  
Throttle ..... full

*Check instruments and engine gauges while  
maintaining backpressure. As the aircraft leaves  
the ground, lower the nose and remain in ground  
effect until  $V_x$  or  $V_y$  is achieved.*